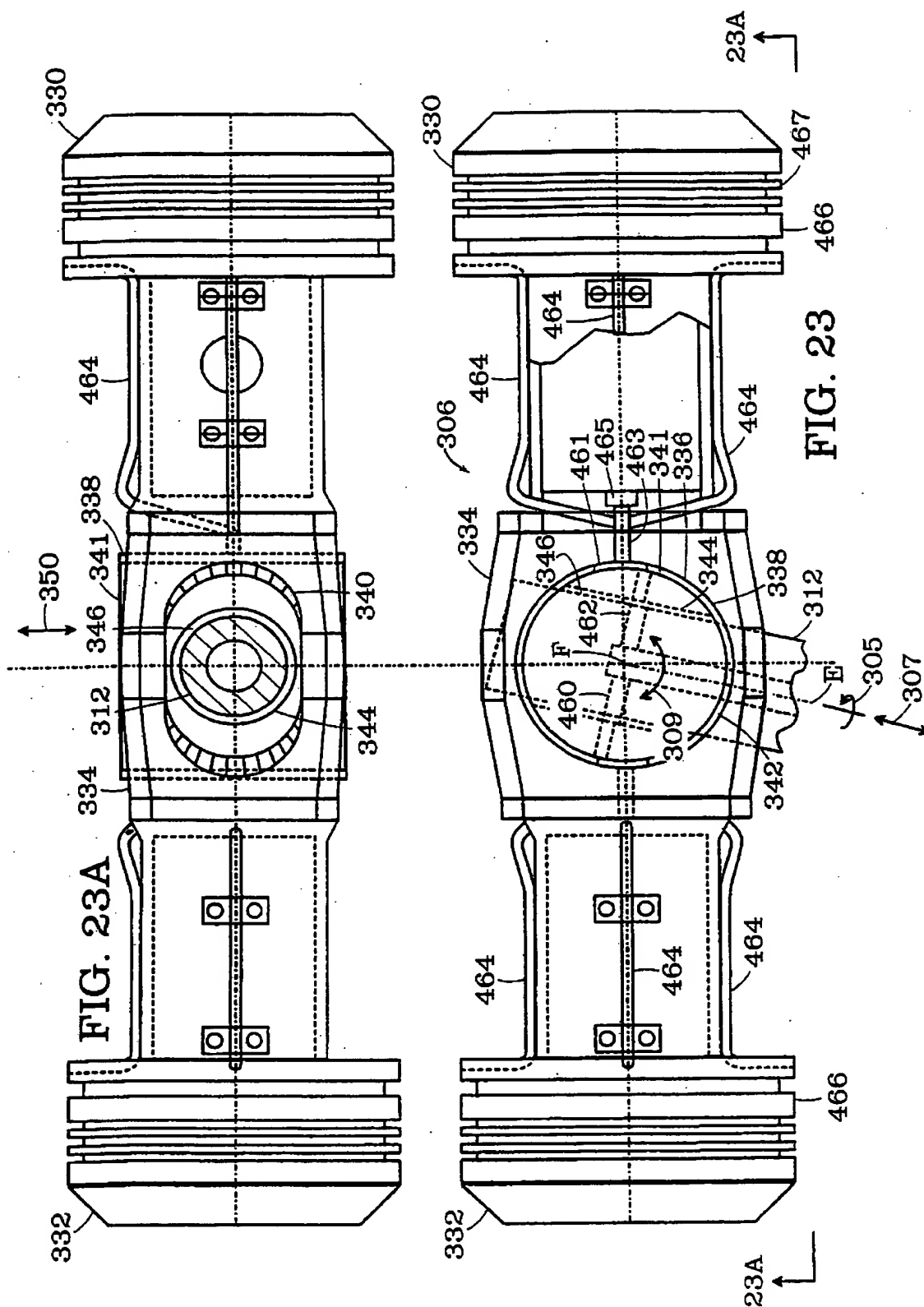
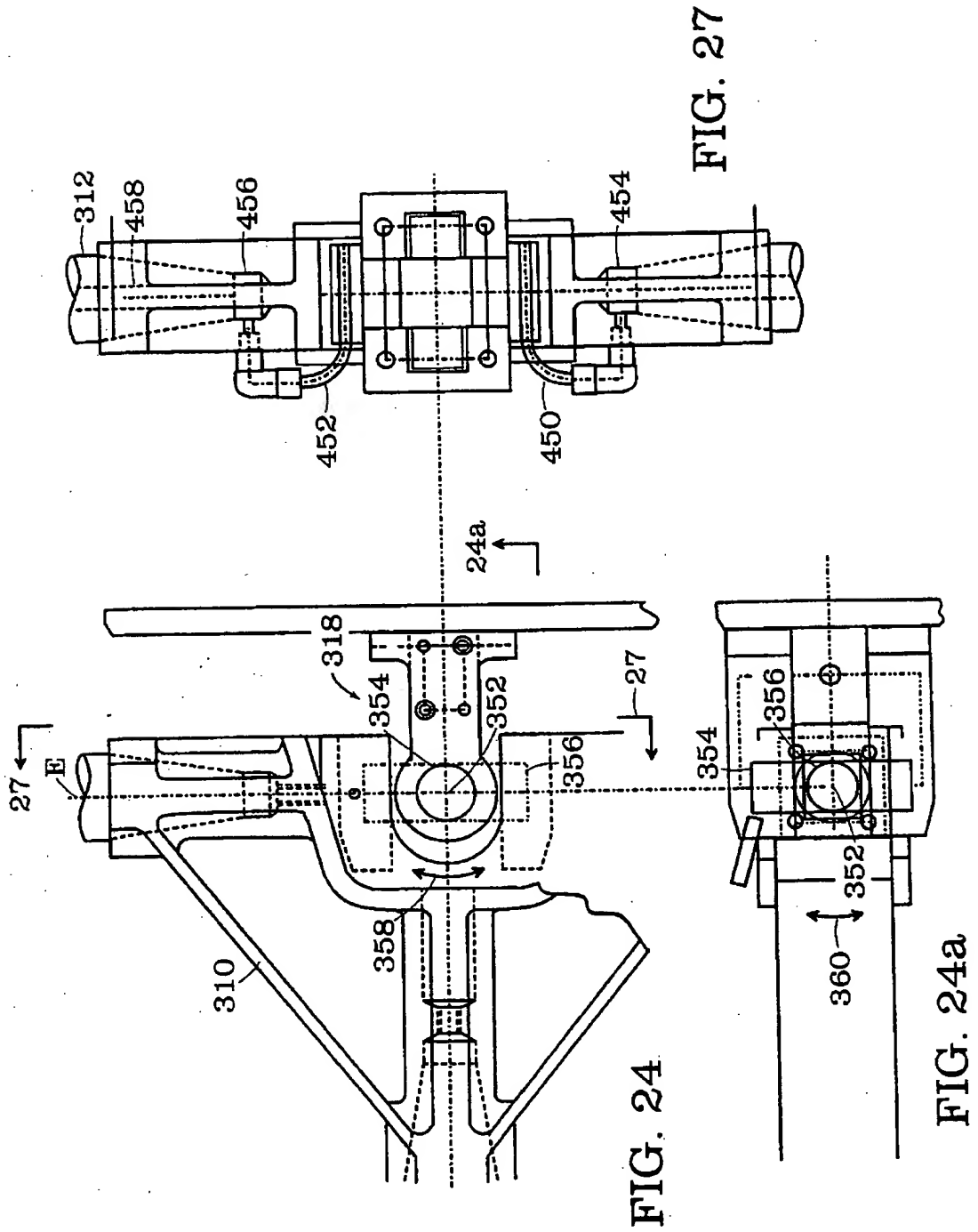
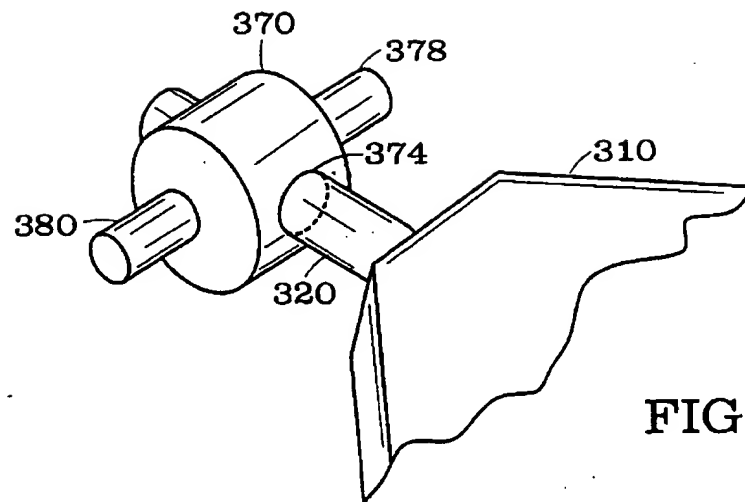
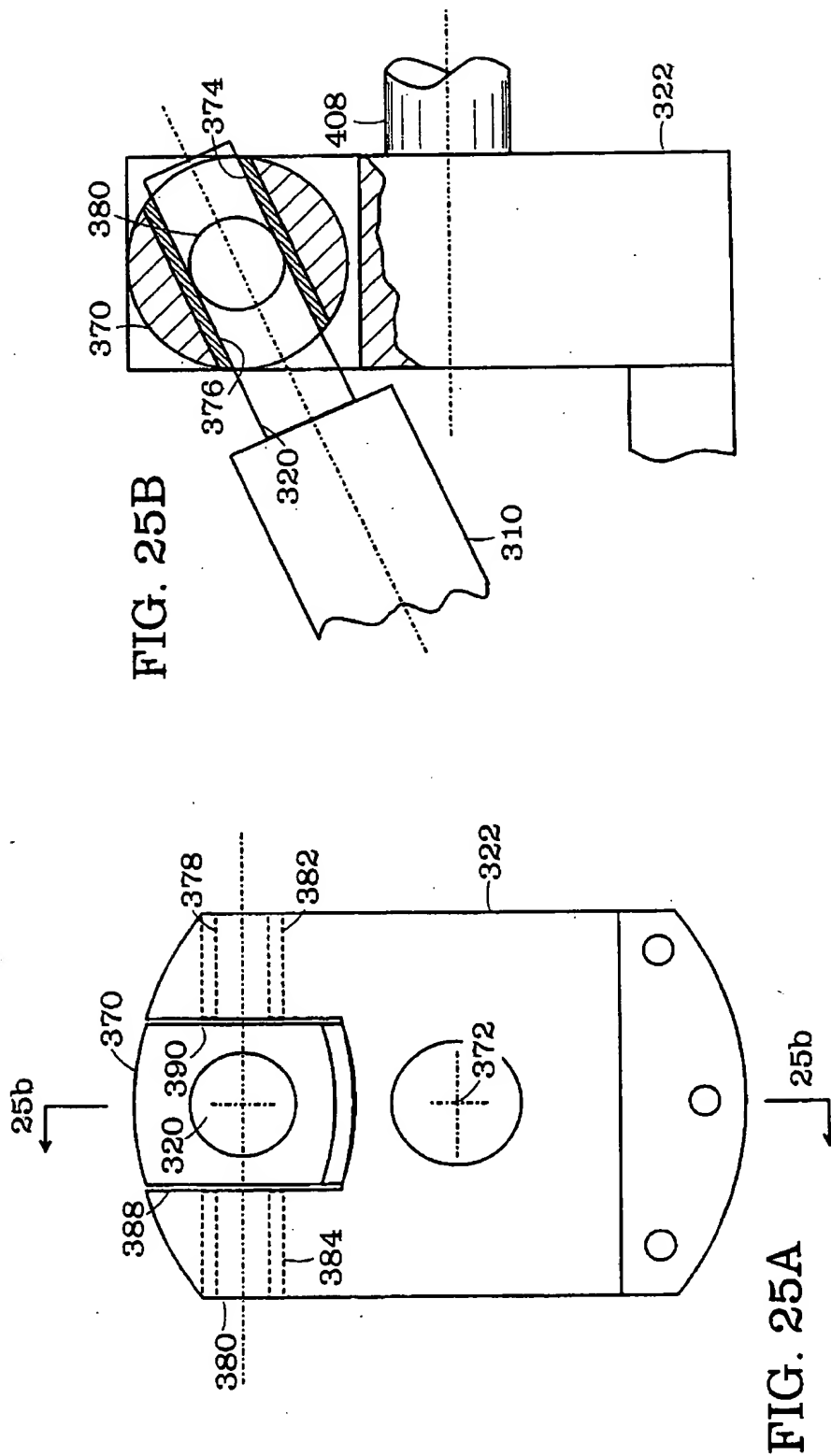


FIG. 22









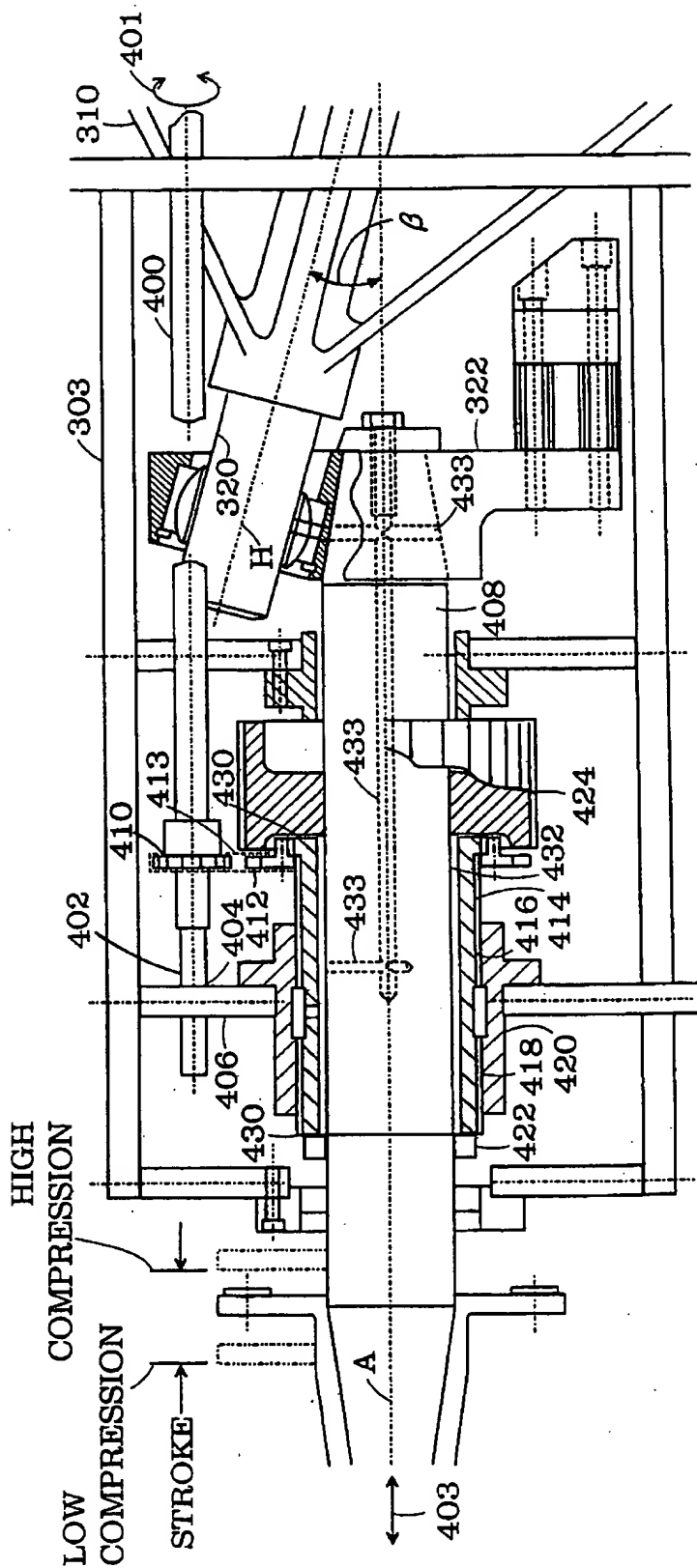


FIG. 26

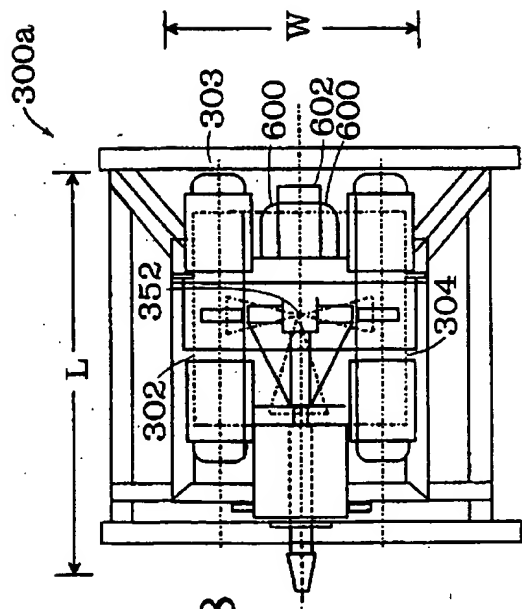


FIG. 28

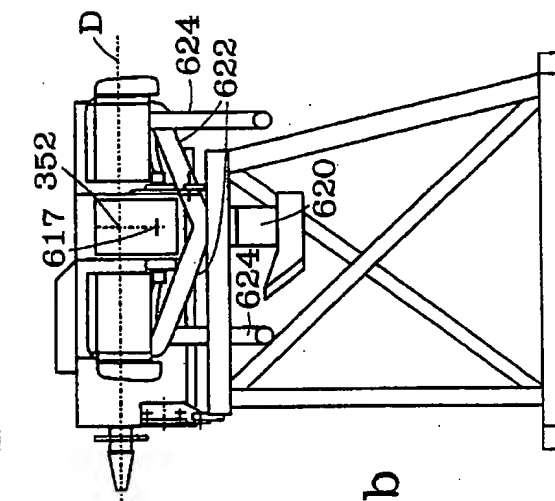


FIG. 28b

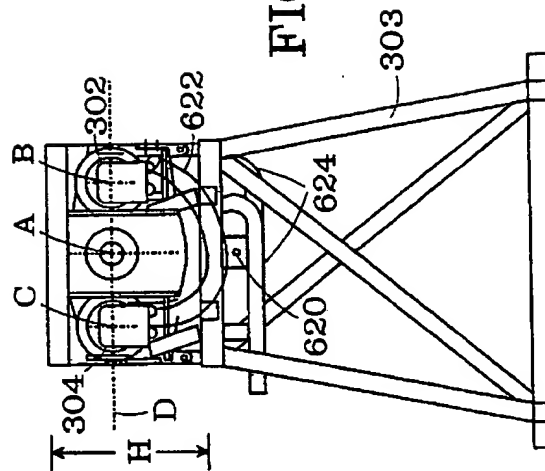
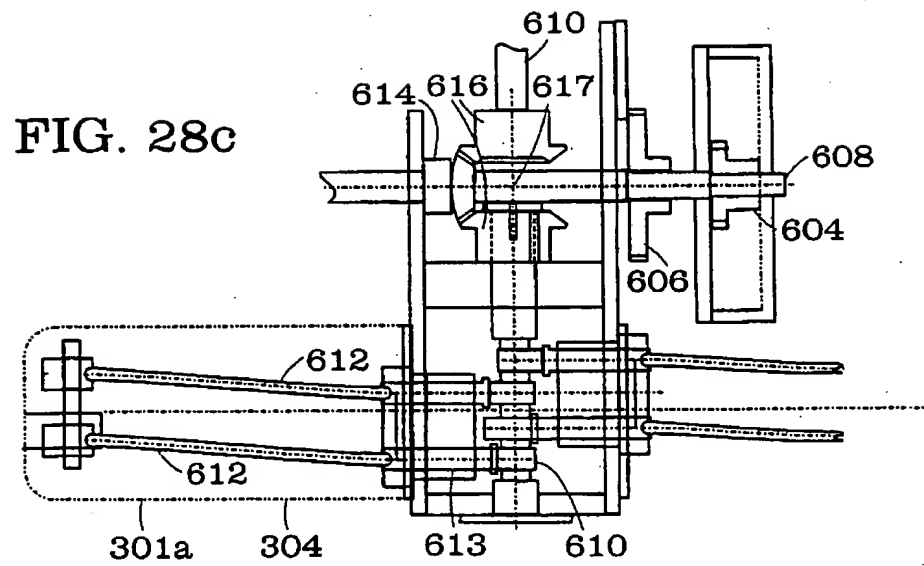


FIG. 28a





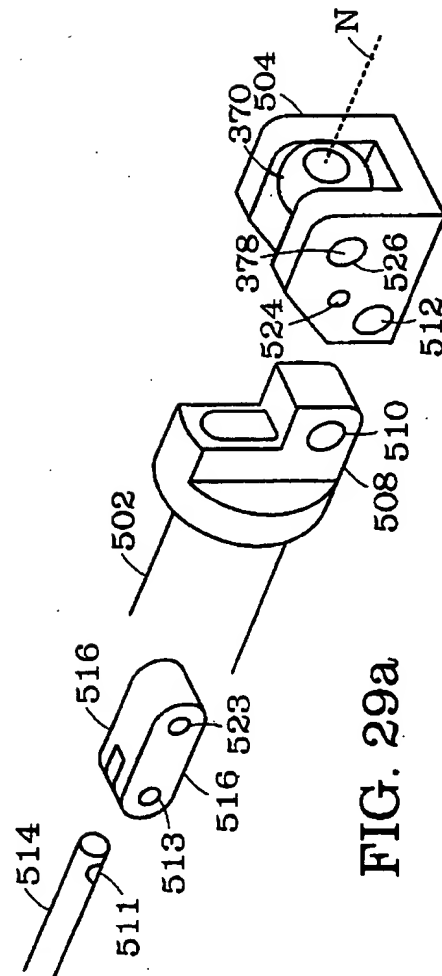
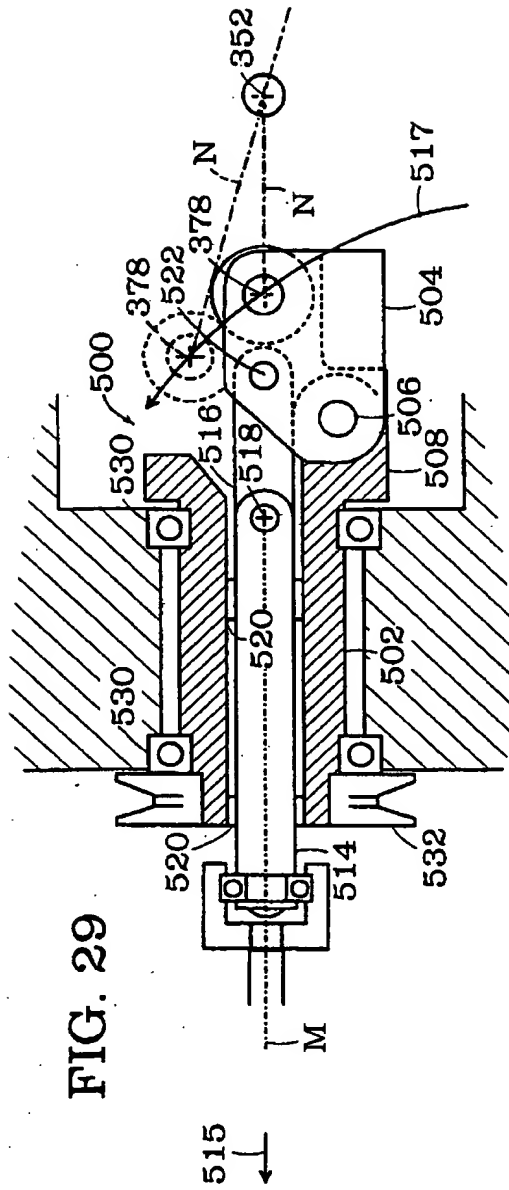


FIGURE EIGHT MOTION OF PISTON ARMS  
CROSS U-JOINT, WORST CASE DEVIATION

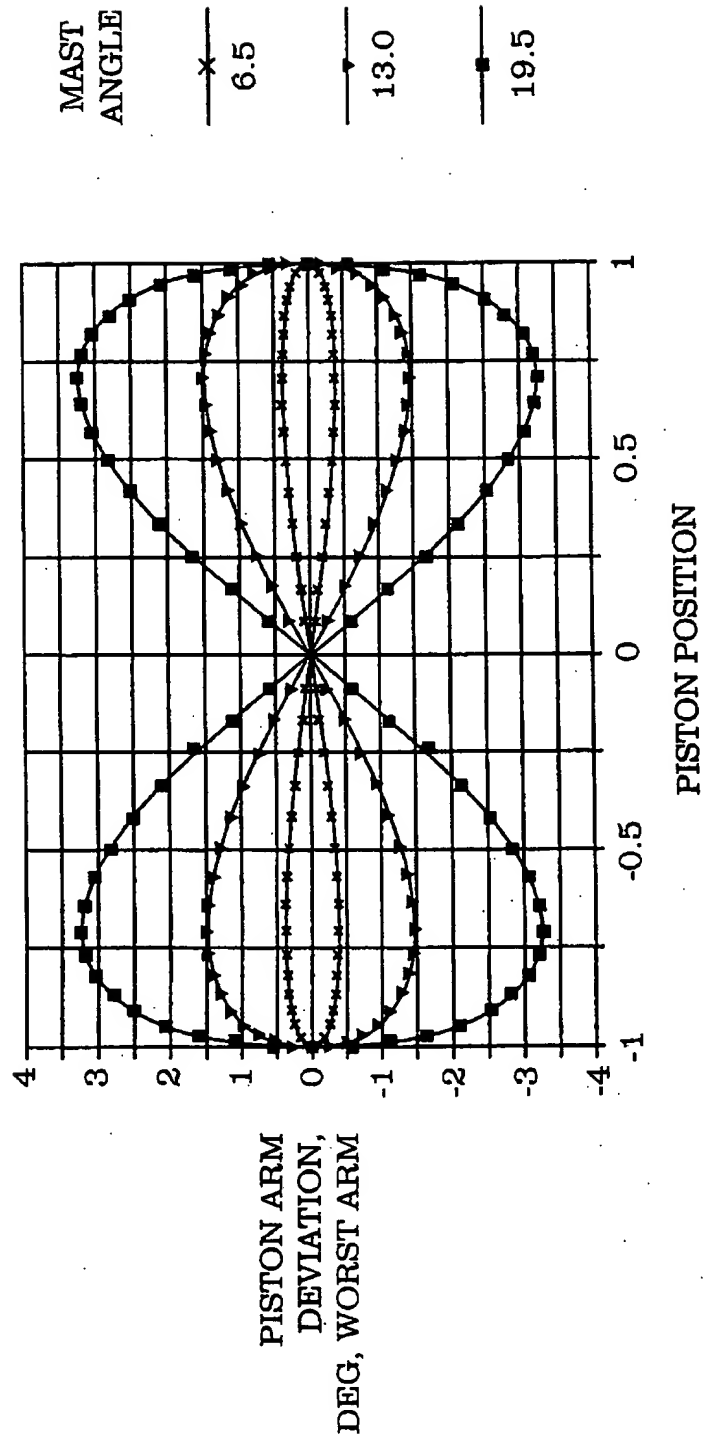
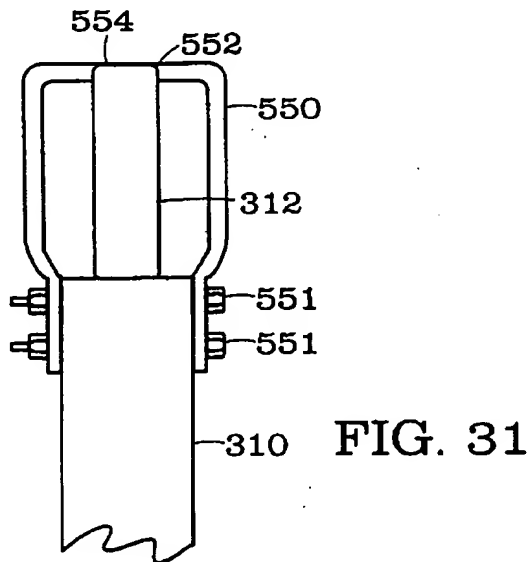
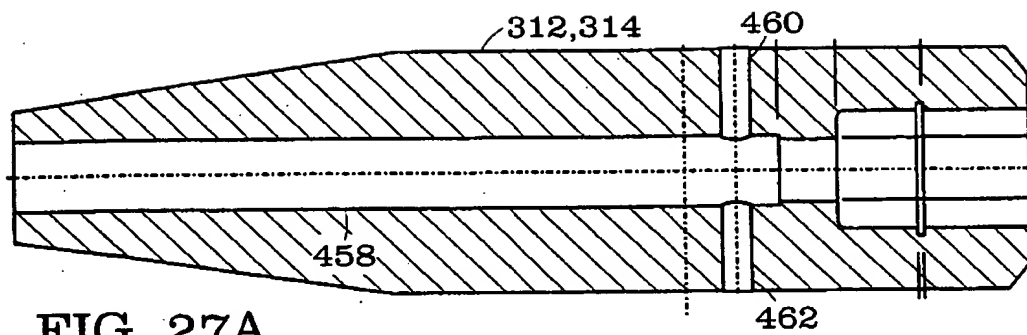
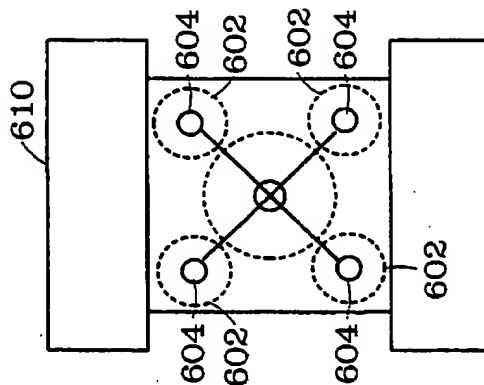
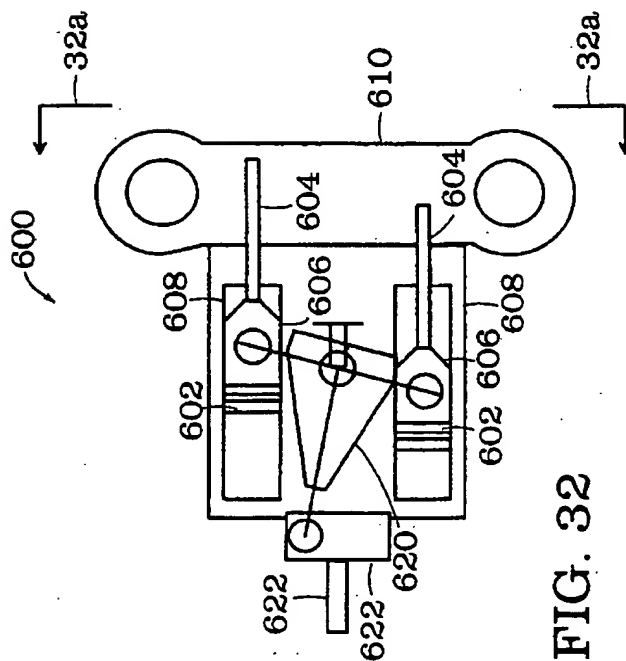


FIG. 30







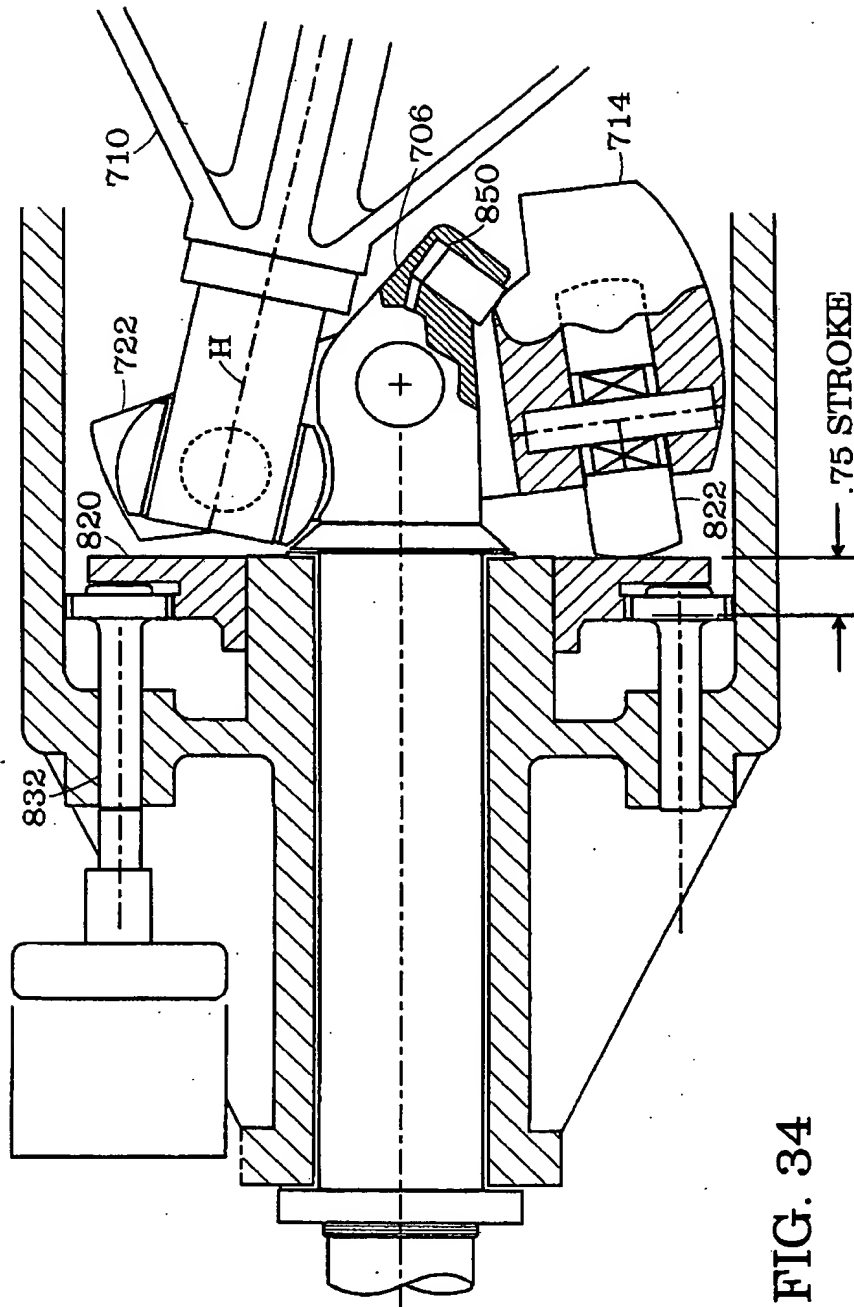
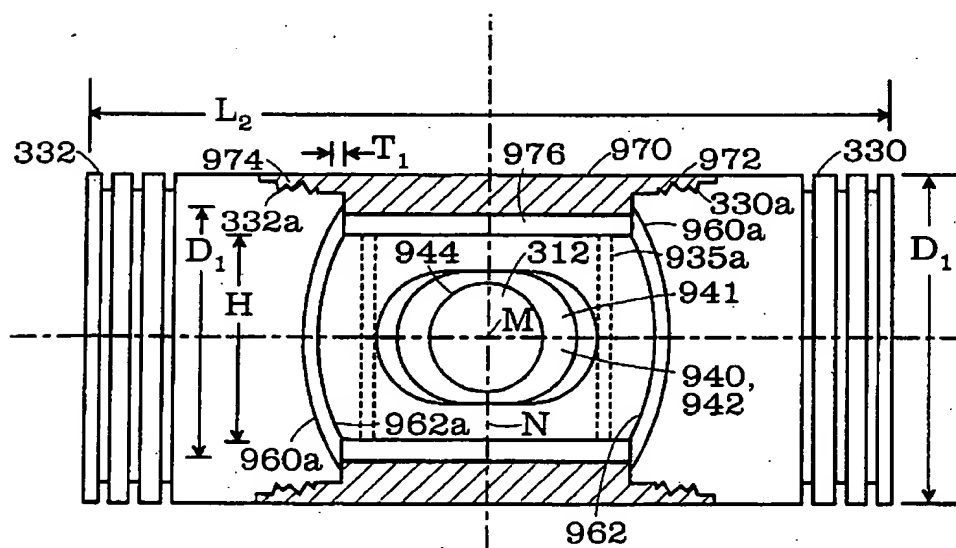
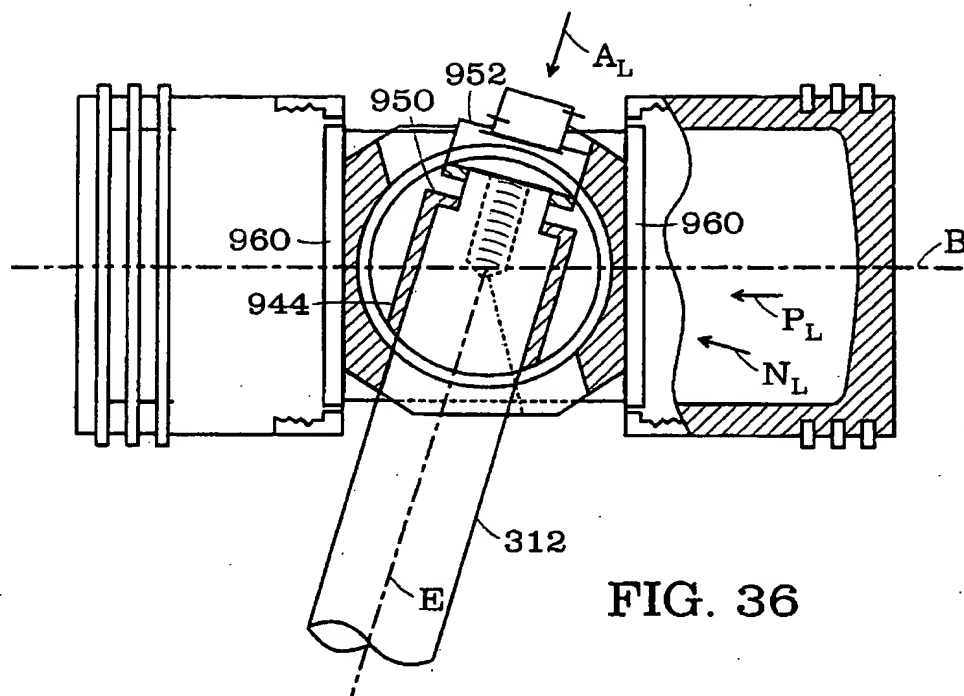


FIG. 34



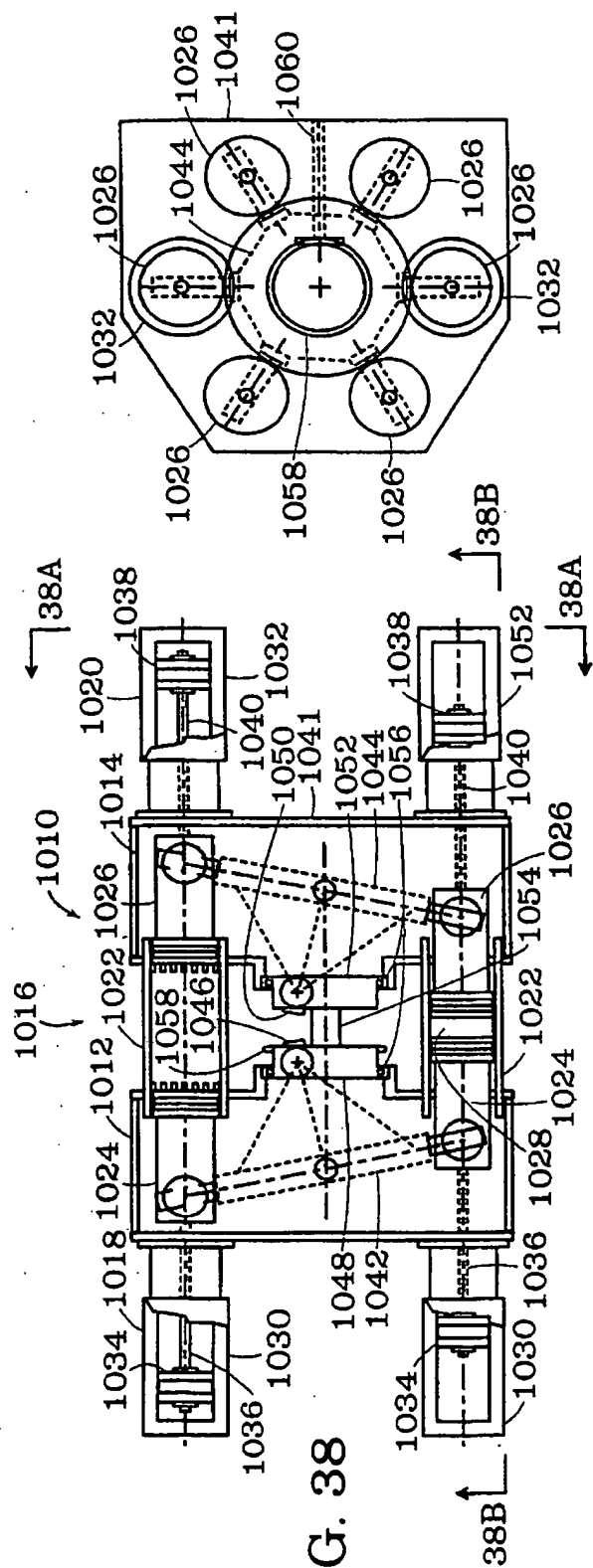
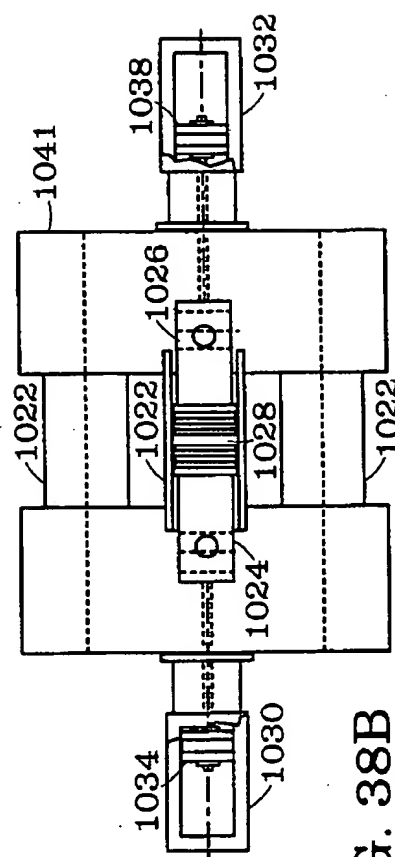
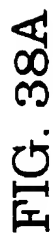


FIG. 38



**FIG. 38B**